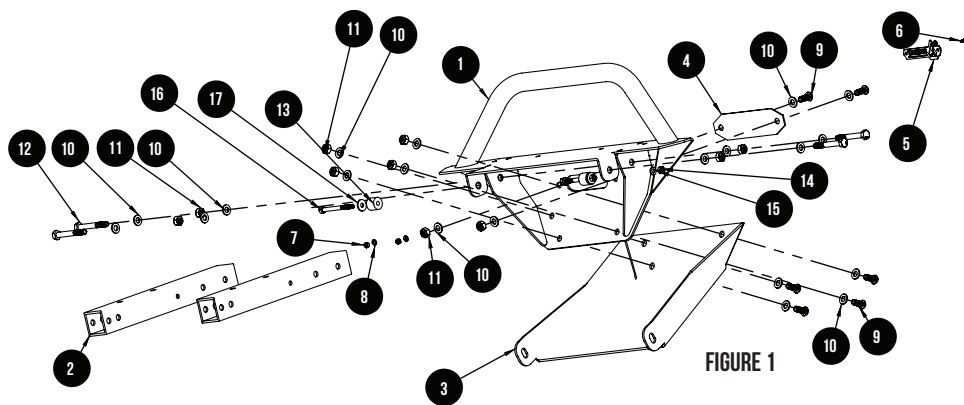




LEGEND

ITEM #	DESCRIPTION	QTY
1	UPPER BUMPER	1
2	BUMPER SUPPORT TUBE	2
3	BUMPER SKID PLATE	1
4	FAIRLEAD COVER PLATE	1
5	LOGO BADGE	1
6	M4 X 12MM SCREW, BLACK	2
7	M4 BLACK NYLOCK NUT	2
8	M4 BLACK STEEL FLAT WASHER	2
9	M8 X 20MM SCREW	6
10	M8 STEEL FLAT WASHER, BLACK	20
11	M8 NYLOCK NUT, BLACK	10
12	M8 X 60MM SCREW	4
13	SPACER	2
14	M6 NYLOCK NUT	2
15	M6 STEEL FLAT WASHER	2
16	M6 X 65MM SCREW	2
17	M6 FLAT WASHER, BLACK	2



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INSTALLATION

NOTE: Space is tight around the front end, be patient with the installation process to prevent damage to the vehicle, bumper and/or install hardware.

1. Remove the OE bumper from the vehicle, keep the OE hardware for later use.
2. Place the bumper (Fig 1-1) face down on a clean cloth, towel or blanket so it does not get scuffed.
3. Grab the 2 pieces of box support tube (Fig 1-2), (4) M8 60mm screws (Fig 1-12), (8) M8 washers (Fig 1-10) and (4) M8 Nylock nuts (Fig 1-11).
4. Pre-install the fair-lead cover plate (Fig 1-4) if a winch will not be used and install the logo plate (Fig 1-5) - cross reference the installation hardware using the diagram above.
5. Pre-install the hardware (Fig 1-9, 10, 11) on the front side of the skid plate (Fig 1-3).
5. Install the bumper on the vehicle and hold in place with the 4 OE bolts.
6. Install the M4 x 12mm screws (Fig 1-16), M6 washers (Fig 1-17), Spacer (Fig 1-13). Place the spacer between the bumper and fascia plastics, put the washer on the screw and insert the screw into the hole on the plastics. Add the M6 nylock nut on the screw on the inside of the bumper.
7. Complete the process by installing OE hardware on the rear lower portion of the skid plate and the 4 rear box support nuts and tighten until snug.



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