

FIG. 1 F-22 Rear Bumper Assembly

- 1. REAR BUMPER ASSEMBLY
- 2. CHASSIS MOUNT
- 3. UPPER BUMPER SUPPORT
- 4. MOUNT POINT

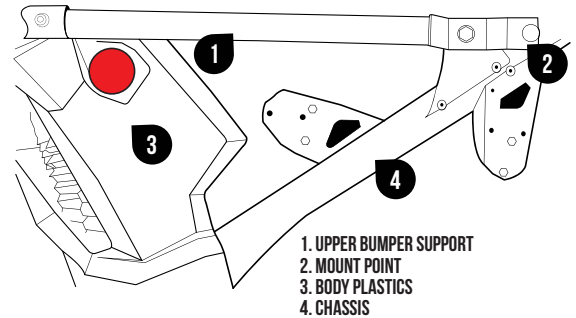


FIG. 2 F-22 Rear Upper Support

- 1. UPPER BUMPER SUPPORT
- 2. MOUNT POINT
- 3. BODY PLASTICS
- 4. CHASSIS

FROM THE TOOLBOX

12, 13, 14, 17mm Wrench
Thread Locker (Optional)

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IMPORTANT

Read instructions thoroughly prior to installation. Installation should be performed by a qualified professional.

INSTALLATION

1. Remove the 6 nuts from the OEM radius rod chassis plate and remove plate.
2. Using 14, 17mm wrenches, install the upper bumper support arms (Fig. 1-3) on the chassis. The mount holes are already present so no drilling is required (Fig 2-2). The slot at the end of the support arm will slide onto the round tab (Fig 2-2). This step requires that you use the long bolt (14mm), large washer, aluminum spacer and 17mm nylon locking nut.
3. Attach the bumper (Fig. 1-1) to the chassis and insert the upper support arms into their holes. Secure with bolts.
4. Install the 6 nuts on the lower chassis mount.
5. Some alignment will be needed to center the bumper perfectly in the bed space.
6. Tighten all connections.



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